

Standard colours - profiles

Polyester 25 µm/approx. 10 µm

		M 20/134	M 20/210	M 20/KD/210	M 35/207	M 35/1207	M 40/183	M 40/333	M 40/KD/333	M 50/230	M 50/280	M 100/275	M 135/1310	M 150/280	M 160/350	M 200/420	M 206/17375
1015 Light ivory 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●							
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
3000 Fire red 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●							
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
5010 Gentian blue 25 µm	t=0,50																
	t=0,63																
	t=0,75		●	●	●	●	●	●	●	●							
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
6005 Moss green 25 µm	t=0,50																
	t=0,63	●	●	●	●	●	●	●	●	●							
	t=0,75	●	●	●	●	●	●	●	●	●	●						
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
6011 Reseda green 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●							
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
6020 Chromium oxide green/25 µm	t=0,50	●	●	●	●	●	●	●	●	●							
	t=0,63	●	●	●	●	●	●	●	●	●	●						
	t=0,75	●	●	●	●	●	●	●	●	●	●	●					
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
7016 Anthracite grey 25 µm	t=0,50	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,63	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00																
	t=1,25																
7032 Flint grey 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●							
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
7035 Light grey 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●							
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	●	●	●	●	●	●	●							
	t=1,00																

Polyester 25 µm/approx. 10 µm

		M 20/134	M 20/210	M 20/KD/210	M 35/207	M 35/1207	M 40/183	M 40/333	M 40/KD/333	M 50/230	M 50/280	M 100/275	M 135/1310	M 150/280	M 160/350	M 200/420	M 206/17375
8004 Copper brown 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●	●						
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
8011 Nut brown 25 µm	t=0,50																
	t=0,63	●	●	●	●	●	●	●	●	●							
	t=0,75	●	●	●	●	●	●	●	●	●	●	●					
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
8012 Reddish brown 25 µm	t=0,50	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,63	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00																
9002 Grey-white 25 µm	t=0,50	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,63	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,25																
9005 Jet black 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●	●						
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88																
	t=1,00																
9006 White aluminium 25 µm	t=0,50																
	t=0,63	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,25																
9007 Grey aluminium 25 µm	t=0,50																
	t=0,63	●	●	●	●	●	●	●	●	●	●						
	t=0,75	●	●	●	●	●	●	●	●	●	●	●					
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	●	●	●	●	●	●	●	●	●					
	t=1,00																
9010 Pure white 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

No liability can be derived from this colour/information card with regard to colours and gloss due to print-related manufacturing processes. Please request our (no-obligation) RAL-K7 colour fan by calling +49(0)2265/9986-0. Other colours and colour systems available on request.

- Standard colours
- plus anti-condensation fleece

RSL = reverse protective varnish
SF = protective sheet

Standard colours - profiles

Polyester 25 µm/25 µm

		M 20/154	M 20/210	M 20KD/210	M 35/207	M 35/207	M 40/183	M 40/333	M 40KD/333	M 50/250	M 85/280	M 100/215	M 135/1310	M 150/280	M 160/230	M 200/420	M 206/1375
9002 Grey-white 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse 9002/25 µm Grey-white	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
9006 White aluminium 25 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse 9006/25 µm White aluminium	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00								●	●	●	●	●	●	●	●	●
9010 Pure white 25 µm	t=0,50																
	t=0,63																
	t=0,75																
Reverse 9010/25 µm Pure white	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,00								●	●	●	●	●	●	●	●	●

Polyester 15 µm/10 µm

		M 20/154	M 20/210	M 20KD/210	M 35/207	M 35/207	M 40/183	M 40/333	M 40KD/333	M 50/250	M 85/280	M 100/215	M 135/1310	M 150/280	M 160/230	M 200/420	M 206/1375
9002 Sim. grey-white 15 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm Sim. grey-white	t=1,00	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,13									●	●	●	●	●	●	●	●
	t=1,25				●	●			●	●	●	●	●	●	●	●	●
	t=1,50				●	●			●	●	●	●	●	●	●	●	●
9010 Sim. pure white 15 µm	t=0,50																
	t=0,63																
	t=0,75	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=0,88	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm Sim. grey-white	t=1,00	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	t=1,13									●	●	●	●	●	●	●	●
	t=1,25				●	●			●	●	●	●	●	●	●	●	●
	t=1,50				●	●			●	●	●	●	●	●	●	●	●

Aluzink - 55 % ALZn 185 g/m² + FP

		M 20/154	M 20/210	M 20KD/210	M 35/207	M 35/207	M 40/183	M 40/333	M 40KD/333	M 50/250	M 85/280	M 100/215	M 135/1310	M 150/280	M 160/230	M 200/420	M 206/1375
Clear varnish	t=0,50	◎			◎	◎	◎	◎	◎	◎	◎						
	t=0,63																
	t=0,75	●	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎					
Clear varnish	t=0,88	●	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎
	t=1,00	●	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎
	t=1,25				●	●			●	●	●	●	●	●	●	●	●
	t=1,50				●	●			●	●	●	●	●	●	●	●	●

Standard colours - cassettes

Polyester 15 µm/10 µm

		M 100/600	M 120/600	M 130/600	M 145/600	M 160/600	M 180/600	M 200/600	M 220/600	M 240/600
9002 Sim. grey-white 15 µm	t=0,75	●	●	●	●	●	●	●	●	●
	t=0,88	●	●	●	●	●	●	●	●	●
	t=1,00	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm	t=1,25	●	●	●	●	●	●	●	●	●
	t=1,50	●	●	●	●	●	●	●	●	●

Polyester 15 µm/10 µm

		M 100/600	M 120/600	M 130/600	M 145/600	M 160/600	M 180/600	M 200/600	M 220/600	M 240/600
9010 Sim pure white 15 µm	t=0,75	●	●	●	●	●	●	●	●	●
	t=0,88	●	●	●	●	●	●	●	●	●
	t=1,00	●	●	●	●	●	●	●	●	●
Reverse RSL ca. 10 µm	t=1,25	●	●	●	●	●	●	●	●	●
	t=1,50	●	●	●	●	●	●	●	●	●

- Standard colours
- ◎ plus anti-condensation fleece

RSL = reverse protective varnish
SF = protective sheet

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Standard colours - corrugated sheet

Polyester 25 µm/approx. 10 µm

		M 18/16	M 19/16	M 21/11	M 21/111
1015 Light ivory 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
3000 Fire red 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
5010 Gentian blue 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
6005 Moss green 25 µm	t=0,50				
	t=0,63	●			
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
6011 Reseda green 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
6020 Chromium oxide green/25 µm	t=0,50				
	t=0,63	●	●		
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
7016 Anthracite grey 25 µm	t=0,50				
	t=0,63	●	●		
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00				
7032 Flint grey 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
7035 Light grey 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00				

Polyester 25 µm/approx. 10 µm

		M 18/16	M 19/16	M 21/11	M 21/111
8004 Copper brown 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
8011 Nubraun 25 µm	t=0,50				
	t=0,63	●			
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
8012 Reddish brown 25 µm	t=0,50				
	t=0,63	●	●		
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00				
9002 Grey-white 25 µm	t=0,50				
	t=0,63	●	●		
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00	●	●		
9005 Jet black 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88			
	t=1,00				
9006 White aluminium 25 µm	t=0,50				
	t=0,63	●	●		
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00	●	●		
9007 Grey aluminium 25 µm	t=0,50				
	t=0,63	●			
	t=0,75	●	●	●	●
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00				
9010 Pure white 25 µm	t=0,50				
	t=0,63				
	t=0,75	●	●		
	Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00	●	●		

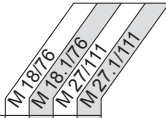
- Standard colours
- plus anti-condensation fleece

RSL = reverse protective varnish
SF = protective sheet

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Standard colours - corrugated sheet

Polyester 25 µm/25 µm

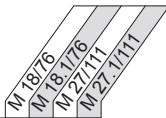


9002 Grey-white 25 µm	t=0,50			
	t=0,63			
	t=0,75	●	●	
Reverse 9002 25 µm Grey-white	t=0,88	●	●	
	t=1,00	●	●	

9006 White aluminium 25 µm	t=0,50			
	t=0,63			
	t=0,75	●	●	
Reverse 9006 25 µm White aluminium	t=0,88	●	●	
	t=1,00			

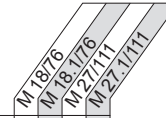
9010 Pure white 25 µm	t=0,50			
	t=0,63			
	t=0,75			
Reverse 9010 25 µm Pure white	t=0,88	●	●	
	t=1,00			

Aluzink - 55 % ALZn 185 g/m² + FP



Clear varnish	t=0,50			
	t=0,63			
	t=0,75	●	●	●
Clear varnish	t=0,88	●	●	
	t=1,00	●	●	

Polyester 15 µm/10 µm

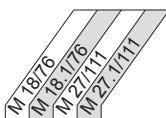


9002 Sim. grey-white 15 µm	t=0,50			
	t=0,63			
	t=0,75	●	●	
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00	●	●	

9010 Sim. pure white 15 µm	t=0,50			
	t=0,63			
	t=0,75	●	●	
Reverse RSL ca. 10 µm Sim. grey-white	t=0,88	●	●	
	t=1,00	●	●	

Standard colours - corrugated sheet alu

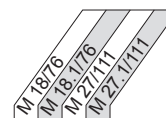
Aluminium



9006/25 µm White aluminium + SF	t=0,70	●		
	t=0,80		●	
	t=1,00	●	●	
Reverse RSL ca. 10 µm Sim. grey-white	t=1,00	●	●	

7016/25 µm Anthracite grey + SF	t=0,70			
	t=0,80	●	●	
	t=1,00			
Reverse RSL ca. 10 µm Sim. grey-white	t=1,00			

Aluminium



9007/25 µm Grey aluminium + SF	t=0,70	●		
	t=0,80	●	●	
	t=1,00	●	●	
Reverse RSL ca. 10 µm Sim. grey-white	t=1,00	●	●	

- Standard colours
- plus anti-condensation fleece

RSL = reverse protective varnish
SF = protective sheet

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